

 **INSTALL TIME: 2.5 Hours****READ ME FIRST:**

Thank you for purchasing a Front Runner Slimline II Load Bed Rack or Load Bar Kit.

Your Kit will contain the following items:

- 1.) A Slimline II Tray or Load Bar Set
- 2.) Universal Load Bed Tracks
- 3.) Universal Load Bed Legs

The different sections in this document will help you fit the various items received in your kit.

Section 1: Fitment of Load Bed Tracks to your vehicle.

Section 2: Fitment of Universal Load Bay Legs & Slimline II Tray.

Section 3: Fitment of Universal Load Bay Legs & Load Bars.



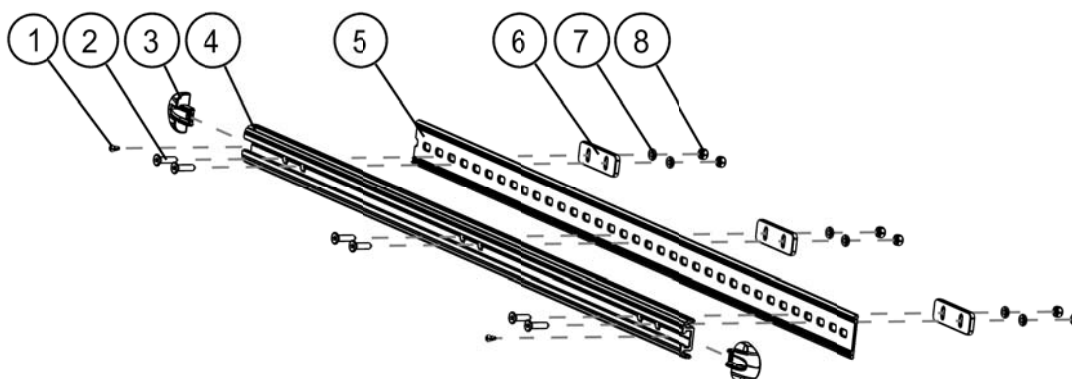
1 INSTALL LOAD BED TRACKS

- (A) Here is what you are looking at for TBRU003. Please note that only one side's components are shown below. Familiarize yourself with the parts and then step away from the work area and read through these instructions from beginning to end. Take a moment as a little prep now may save you a lot of time later.

Item #	Quantity	Description
1	4	M3 x 6 SELF TAPPING SCREW
2	12	M6 x 25 COUNTERSUNK BOLT
3	4	END CAP
4	2	LOAD BED TRACK
5	2	RUBBER TRACK LINER
6	6	CLAMP PLATE
7	12	M6 FLAT WASHER
8	12	M6 NYLOC NUT

You will need:

- | | |
|---|---|
| ☐ 4 mm Hex key | ☐ Marking pen |
| ☐ 10 mm Wrench | ☐ Measuring tape |
| ☐ 4 & 7 mm Drill bit | ☐ Small Phillips Screwdriver |
| ☐ Drill machine | ☐ Friend |

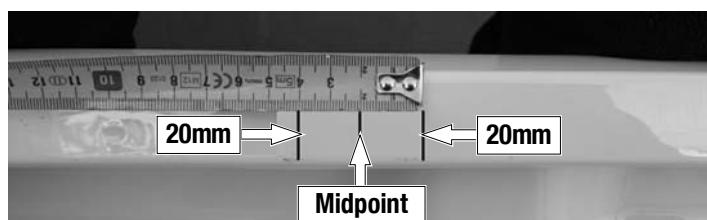


1 INSTALL LOAD BED TRACKS

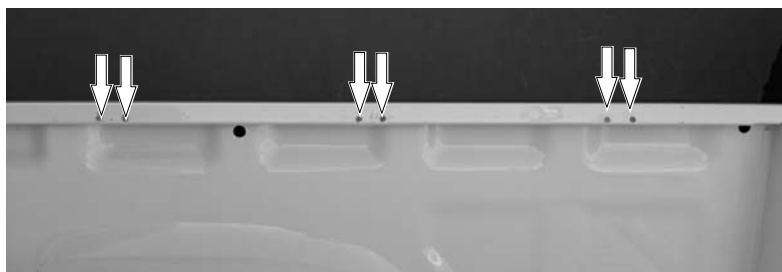
- (B) Looking inside the load bin of the vehicle, measure the length of the load bin from the back of the cabin below the rear window to the start of the tail gate. Using a marking pen, mark the midpoint.



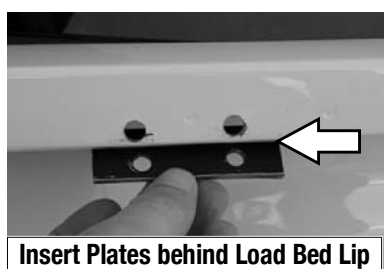
- (C) Make another two markings, 20 mm either side of your center marking from Step 2B.



- (D) Position the Track (Item 4) against the side wall of the load bin, lining up the two center holes in the Track with the two 20 mm markings from Step 2C. Ensure that the Track is sitting flush with the top of the load bin. Mark the position of all 6 holes onto the Load Bin. Remove the Track and drill 4 mm pilot holes on all your markings. Change drill bits and re drill all the holes to 7 mm.



- (E) Ensuring that the Rubber Track Liner (Item 5) is fitted to the Tracks, reposition each Track lining up the holes in the Track with the holes from Step 2D. Insert the M6 x 25 Countersunk Bolts (Item 2). Place the Clamp Plates (Item 6) behind the lip on the load bed and over the ends of the Countersunk Bolts. Secure the Clamp Plate and Track in position using the M6 Flat Washers and M6 Nyloc Nuts (Items 7, 8).



2 INSTALLATION OF SLIMLINE II TRAY



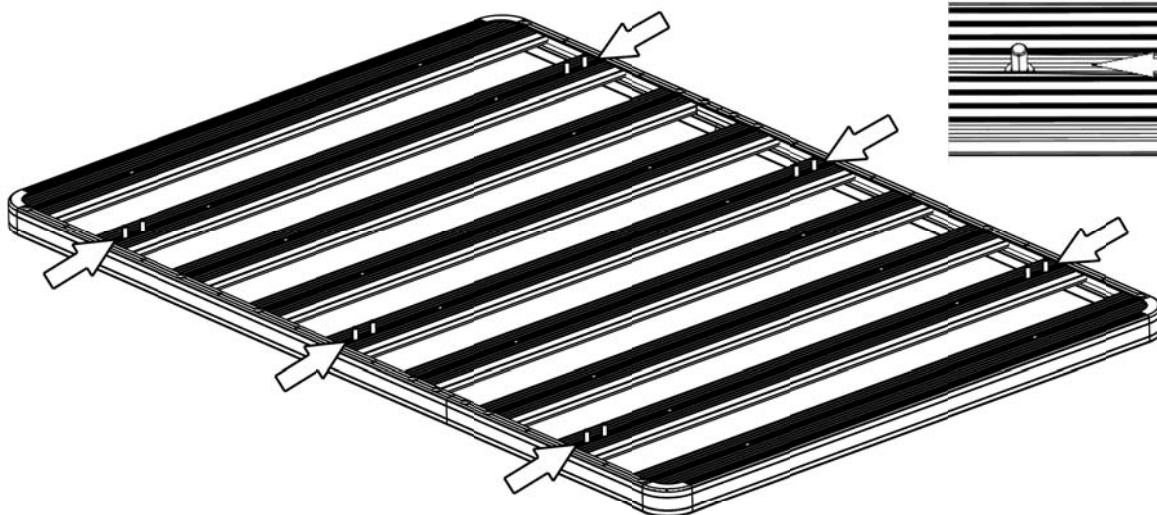
Note: If you have not fitted the Universal Load Bed Legs, fit them according to the Universal Load Bed Leg Fitting Instruction - Document LASS026.

If your Slimline II Tray is not already assembled, assemble it as per the Slimline II Tray Universal Assembly Instruction - Document RRTUNI.

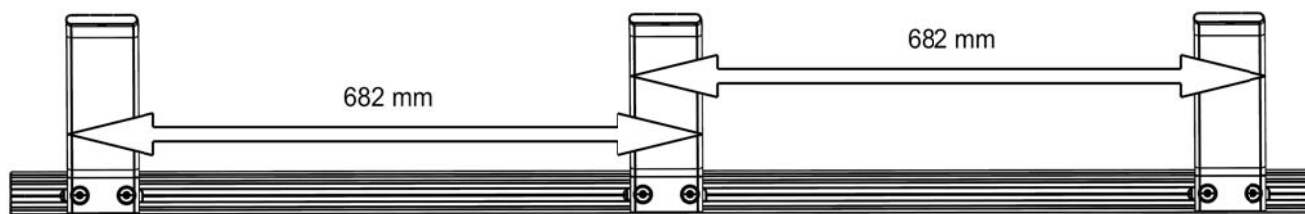
You will need:

- ☐ 13 mm Flat or Socket Wrench
- ☐ Measuring tape
- ☐ Friend

- (A) With your Rack in the upside down position (Product Sticker should be upside down) slide two M8 x 25 Hex Bolts supplied with the Universal Load Bed Legs into the end of each Slat as indicated by the arrows using the machined Slots as shown.

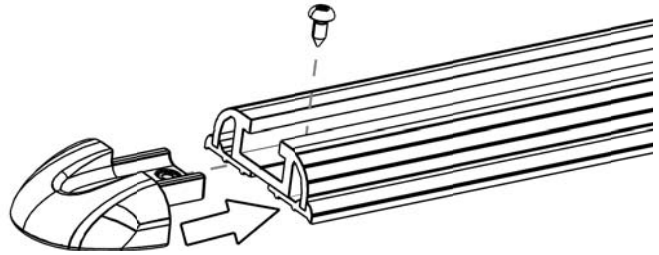


- (B) Position the middle leg assembly in the center of the Track. Space the other two Leg Assemblies evenly either side of the middle leg so that they are spaced 682 mm apart - outside to outside as shown below. Loosely tighten the bolts securing the Legs to the Track.



2 INSTALLATION OF SLIMLINE II TRAY CONT...

- (C) Slide an End Cap (Item 3) into the ends of Track and secure in position using the M3 x 6 Self Tapping Screw (Item 1).

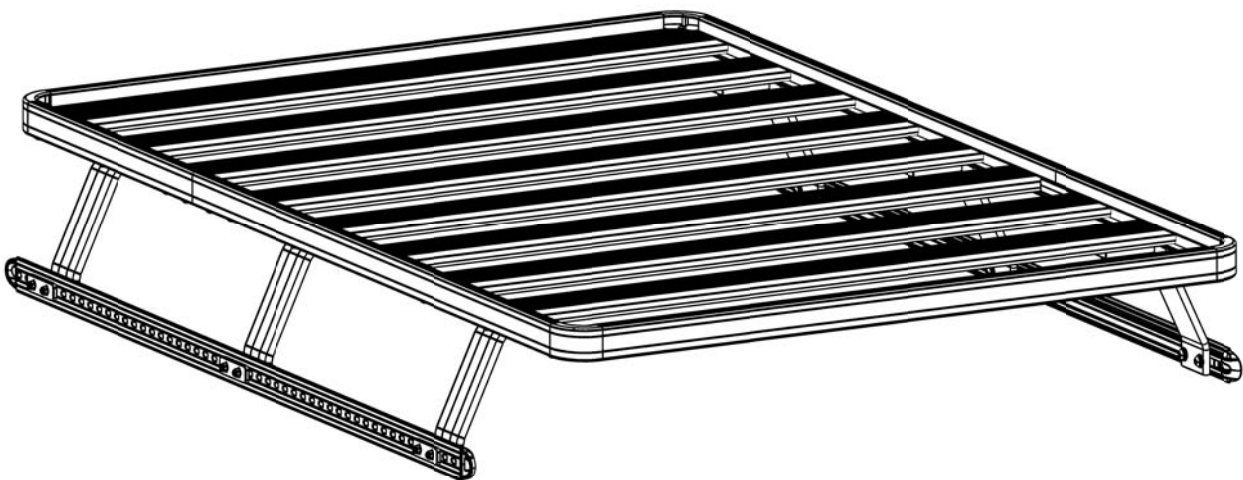


- (D) Grab your friend and with one of you on each side of the Rack, flip it end over end so that the bolts are facing down. Approach the vehicle from the rear lifting the Rack above the Legs. Slowly lower the Rack lining up the bolts in the Rack with the holes in the Legs. You may need to adjust the position of the Legs.

Position the Rack front to back and fasten the bolts securing the Legs to the Tracks (From Step 2B).

Place the M8 Flat Washers and M8 Nyloc Nuts supplied with the Universal Load Bed Legs onto the Bolts securing the Rack to the Legs and hand tighten. Center the Rack Left to Right. Apply weight/downward pressure to the Rack so that the Slats are sitting flush onto the Legs and fasten the M8 Nyloc Nuts securing the Rack to the Legs. Place a M8 Nut Cap supplied with the Universal Load Bed Legs over each of the M8 Nyloc Nuts.

Congratulations, you have completed your installation. Take a step back and admire your work. Good Job!

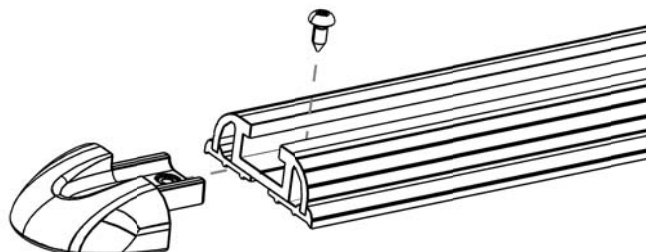


3 INSTALLATION OF LOAD BARS

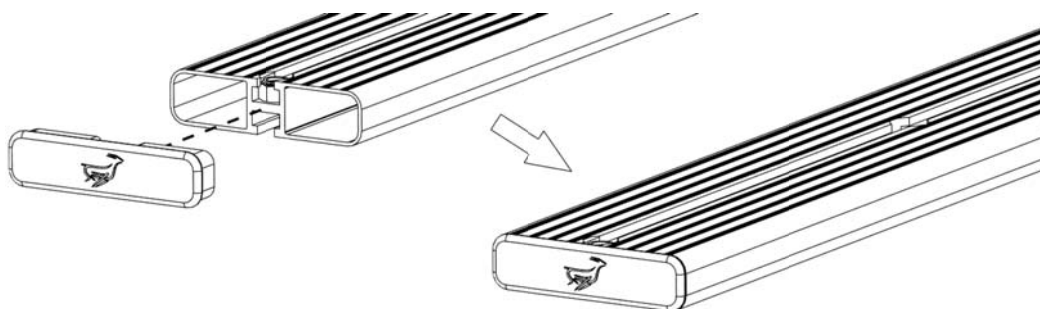


Note: If you have not fitted the Universal Load Bed Tracks or Legs, please fit them as per the Universal Load Bed Track and Universal Load Bed Leg Fitting Instructions (Documents TRBU001 & LASS026).

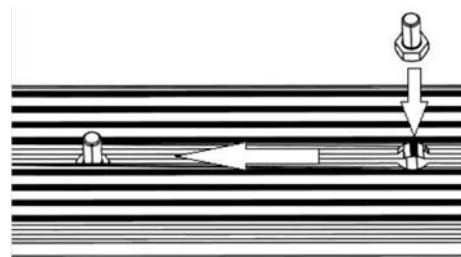
- (A) Slide an End Cap (Item 3) into the ends of Track and secure in position using the M3 x 6 Self Tapping Screw (Item 1).



- (B) Fit a Plastic End Caps received with your Load Bars into each end of the Load Bars as shown.



- (C) With the Load Bars in the upside down position (Check using the Buck Logo on End Caps from Step 2B as an indicator), slide two M8 x 25 Hex Bolts supplied with the Universal Load Bed Legs into each end of the Load Bars using the machined slots as shown.



3 INSTALLATION OF LOAD BARS CONT...

- (D) Position the Load Bay Legs as required and secure in position. Turn the Load Bars over so that the Bolts inserted in Step 2B are facing down. Lower the Load Bars onto the Legs, lining up the bolts in the Load Bars with the holes in the Legs. You may need to adjust the position of the Bolts.

Place the M8 Flat Washers and M8 Nyloc Nuts supplied with the Universal Load Bed Legs onto the Bolts securing the Load Bars to the Legs and hand tighten. Center the Load Bars Left to Right. Apply weight/downward pressure to the Load Bars so that they are sitting flush onto the Legs and fasten the M8 Nyloc Nuts securing the Rack to the Legs. Place a M8 Nut Cap supplied with the Universal Load Bed Legs over each of the M8 Nyloc Nuts.

Congratulations, you have completed your installation. Take a step back and admire your work. Good Job!



4 INSTALL OTHER VEHICLE AND RACK ACCESSORIES

- (A) Now's the time to visit your favorite Front Runner dealer in person or online.